

# NRM-1000 PANELS • Narrow Rib Clip System

**NRM-1000** is an architectural metal roofing system available exclusively from Nu-Ray Metal Products. It is intended for applications over a solid substrate with a minimum 3:12 roof pitch. Typical substrates include plywood, nailboard insulation or equivalent. Panels are factory roll-formed in continuous lengths. Maximum panel length is 58'0". Minimum panel length is 2'6".

NRM-1000 roof panels feature a concealed attachment clip system to allow thermal movement as panels expand and contract with temperature changes. With its custom design, the clip insures an extra-snug fit. The one-piece design of the NRM-1000 clip makes installation easy.

# **FASTENERS**

For roofing applications, use wood-type screws fastened on 18" centers. Other screw types are available applications over structural steel and steel decking.

#### **TRIM**

All flashing and trim shall be fabricated by Nu-Ray Metals or a qualified fabricator. Flashings for this panel are 26 or 24 gauge steel.

# **INSTALLATION**

For roofing applications, Nu-Ray's snap-lock panels shall be installed over solid decking (5/8" plywood, nailboard insulation or equivalent) with an underlayment of 30# (minimum) roofing felt applied horizontally from eave to ridge. Panels shall be fastened on 18" centers (maximum). Minimum roof pitch is 3:12.

# **HANDLING**

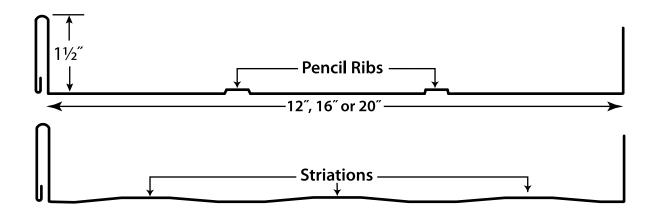
Vinyl masking is provided on all steel sheet to help protect materials where extra handling is expected.

# **WARRANTY**

A 40-year non-prorated finish warranty can be supplied covering finish performance.



# NRM-1000 Concealed Fastener Panel



#### **NRM-1000 FEATURES**

- Excellent panel for architectural, commercial and industrial roof applications
- Narrow rib design
- Great load and span capacities
- Apply over open framing or solid substrates
- Long-length crating available
- Minimum 3:12 roof pitch
- UL 580 Class 90 Rated and Listed

PANEL DEPTH: 1½"

**PANEL WIDTHS**: 12", 16" or 20"

PANEL LENGTHS: 3 ft. to 45 ft. standard

#### **METAL OPTIONS**

- 22, 24 and 26 gauge G90 or AZ50 steel
- .032 and .040 aluminum
- 16 oz. or 20 oz. natural copper

# **SURFACE OPTIONS**

- Smooth/flat
- Two pencil ribs
- Striations

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#### **FINISHES**

- D2 Kynar 500® ULTRA-Cool™
- D2 Kynar 500® with Ocean Guard ULTRA-Cool™
- Zincalume Plus\*
- Standard Kynar 500® ULTRA-Cool™

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### 24 GAUGE PANELS x 16" WIDE

Gauge	Span	Condition	2′ 0″ Span	2′ 6″ Span	3′ 0″ Span	3′ 6″ Span	4' 0" Span	4' 6" Span	5′ 0″ Span
24	Single	L/240	118	75	52	38	29	22	18
24	Double	L/240	118	75	52	38	29	22	18
24	Triple	L/240	136	87	60	44	33	26	16

#### 24 GAUGE PANELS x 12" WIDE

Gauge	Span	Condition	2′0″ Span	2′ 6″ Span	3′ 0″ Span	3′ 6″ Span	4' 0" Span	4' 6" Span	5′ 0″ Span
24	Single	L/240	157	100	69	51	38	30	24
24	Double	L/240	157	100	69	51	38	30	24
24	Triple	L/240	181	116	80	59	45	35	28

All calculations for panel properties have been made in accordance with the 1996 edition of "Specification for Cold-Formed Steel Design Manual" published by the American Iron and Steel Institute. Material: FY = 40 KSI for steel panels minimum. All loads are in PSF. Minimum panel support bearing length = 3.00 in. Loads shown are limited by L/240 deflection.



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Questions? Contact our Technical Department at info@nuraymetals.com